



CTI PAPER USA

Glama Natural® Digital (Patent Pending)

40 lb. Writing (17 X 22 basis) Caliper .0047", 119 µm

Naturally Translucent Printing Paper

Printing & Handling Hints

Glama Natural® Digital Translucent Printing Paper is easy to print on when following these simple hints. We recommend you pre-test all procedures prior to press time to ensure you achieve the desired results.

HP Indigo Printing: Glama Natural Digital is designed specifically for HP Indigo printing. There are detector strips on both ends of the sheet which allow printing in single side or duplex modes. We recommend feeding the wider of the two strips first for one-sided printing.

Handling: Keep Glama Natural wrapped in mill packaging until the moment of printing. It is essential to let the paper acclimatize in the press room environment for a minimum of 24 hours. Also keep Glama Natural covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees and 45-60% relative humidity. Should you experience a curl problem it is most likely humidity related, probably due to low humidity. Note: if the paper encounters very low humidity environments, it has the possibility to shrink up to 3/16" in the long (cross grain) dimension. If either curl or shrink occurs, it may be reversed by exposing the paper to a higher humidity environment.

Cutting: Do not use a newly sharpened blade when cutting Glama Natural products because burrs on the knife may cause the knife blade to chip. A slightly dull but clean-edged blade with a 23°-bevel angle is ideal.

Scoring and Folding: Always score, fold, and bind with the grain direction. Start with a 2 point rounded channel score. The matrix channel should be 0.040" or 0.050". Do not use sharp tools when folding and scoring.

*Note: The above recommendations are based on our knowledge and experience.
CTI Paper USA and its affiliates do not accept responsibility for omissions or pressroom errors.
Email printing@thepapermill.com or call 800-284-7273 for additional assistance.*

