



**CTI PAPER USA**

# **Canaletto Granagrossa®**

## **Authentically Felt Paper Printing & Handling Hints**

**CANALETTO GRANAGROSSA Papers are easy to print on when following these simple hints. We recommend you pre-test all procedures prior to press time to ensure you achieve the desired results.**

**Inks:** CANALETTO GRANAGROSSA has a long fiber cotton surface. UV printing is recommended. If UV printing is not possible, for optimum results we recommend inks that dry by oxidation and contain less than 5% VOC (solvents). Please consult your ink manufacturer prior to printing.

**Handling:** Keep CANALETTO GRANAGROSSA wrapped in mill packaging until the moment of printing. It is essential to let the paper acclimate in the press room for a minimum of 24 hours — longer during cold weather. Also keep CANALETTO GRANAGROSSA covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 68 degrees and 45-60% relative humidity.

**Delivery:** For optimum results, set jogger pressure to a minimum and lifts at 8 to 12 inches for UV printing or 2 to 3 inches for oxidizing inks. Adding aqueous coating and a small amount of spray powder will allow higher lifts. In-line varnish will be absorbed into the sheet so aqueous coating is preferred.

**Cutting:** Use care when cutting CANALETTO GRANAGROSSA. Use a sharp knife with minimum clamp pressure.

**Scoring and Folding:** To properly score CANALETTO GRANAGROSSA, start with a 2-point rounded channel score. The matrix channel should be a minimum width of 2.5 times the caliper of the sheet to be scored, plus 0.028".

**Lamination:** For lamination projects trials are recommended before operation.

*Note: The above recommendations are "hints" based on our knowledge and experience. CTI Paper USA and its affiliates do not accept responsibility for omissions or pressroom errors. Email [printing@thepapermill.com](mailto:printing@thepapermill.com) or call 800-284-7273 for additional assistance.*