



CTI PAPER USA

Glama KRAFT™ Uncoated Kraft Printing Paper Printing & Handling Hints

Glama KRAFT™ Papers are easy to print on when following these simple hints.

We recommend you pre-test all procedures prior to press time to ensure you achieve the desired results.

Print Processes: Glama KRAFT can be printed by offset printing, screen printing and relief printing methods including engraving.

Inks: Conventional inks can be used on Glama KRAFT. Glama KRAFT may require extra drying time and ink driers might be useful to speed up drying. Inks will dry back to a duller hue, so anticipate some color loss when printing directly on the paper. Quick dry inks might improve color vibrancy. Laying down an opaque white base will allow for brighter color vibrancy. Do not dry under infra-red lights. In 4-color work under-color removal is recommended to produce cleaner colors.

Reverse: Due to the nature of the manufacturing process, Glama KRAFT may exhibit differences in absorption from side to side

Handling: Keep Glama KRAFT wrapped in mill packaging until the moment of printing. It is essential to let the paper acclimatize in the press room for a minimum of 24 hours — longer during cold weather. Fan the paper before printing. Also keep Glama KRAFT covered during drying, between passes and prior to any finishing work. Pressroom conditions should be as close as possible to 65-73 degrees and 45-55% relative humidity.

Fountain Solution: Run with minimum water with a pH of 5.2.

Scoring and Folding: To properly score Glama KRAFT, start with a 2 point rounded channel score. The matrix channel should be a minimum width of 2.5 times the caliper of the sheet to be scored, plus 28/1000". Always score, fold and bind with the grain direction.

Foil Stamping and Embossing: Glama KRAFT is expected to work with foil stamping and embossing. Pre-testing is always recommended.

Color and Shade: Glama KRAFT is made of 100 percent recycled fiber. As a result shade and color variations may occur.

Other processes: Glama KRAFT should be pre-tested with all processes to be sure optimal results are achieved.

*Note: The above recommendations are "hints" based on our knowledge and experience.
CTI Paper USA and its affiliates do not accept responsibility for omissions or pressroom errors.
Email printing@thepapermill.com or call 800-284-7273 for additional assistance.*

Printed on ASPIRE Petallics® Snow Willow 81 lb. Text