



## Glama Natural® Naturally Translucent Printing Papers Envelope Converting Tips

Glama Natural® Translucent Printing Papers can be successfully converted into extraordinary translucent envelopes. Envelopes made from Glama Natural achieve a high visibility that helps your envelope stand out from the rest of the mail.

### Pre-test All Procedures

- Keep Glama Natural covered between all processes during converting. Glama Natural is a hygroscopic product, which will take on and give off moisture very rapidly depending on the climatic conditions of the surrounding environment. Recommended conditions are 68°, 45-60% relative humidity.
- Glama Natural comes wrapped in 250 sheets per package. Within each package are top and bottom opaque sheets. Cut Glama Natural with the opaque top and bottom sheets on the lifts. This will aid cutting and protect cut blanks while waiting to fold.
- Use standard seam glues used in white wove conversion.
- Turn down the heat on dryer lights to the lowest setting possible.
- Use seal gums with a minimum of dextrin. When using a resin dextrin mixture, use the highest percent resin.
- Cut blanks from small lifts.
- Do not use a newly sharpened die blade as it may chip.
- Use reinforced dies to prevent dies from folding over.
- Timing is an important factor in successful envelope conversion. When possible, it is best to cut blanks and go directly to the folding machine. When it is not possible to convert immediately after cutting, cover the cut blanks with plastic to inhibit the free flow of air over the paper.

*Note: The above recommendations are "hints" based on our knowledge and experience. CTI Paper USA and its affiliates do not accept responsibility for omissions or pressroom errors. Email [printing@thepapermill.com](mailto:printing@thepapermill.com) or call 800-284-7273 for additional assistance.*